



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-197W
Job Sheet 173158



Part No: PB67-43001-197W

Job Qty: 10 ea

Part Name: Outer Tube Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 15.04.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Machining-1		J.C.C.
100	Bandsaw	10 pcs	4/13/18	4/13/18	0.00	1.45	Bandsaw1		J.C.C.
110	Mill Conv	10 pcs	4/14/18	4/14/18	0.00	7.87	Mill Conv 1		J.C.C. 1809-27
120	QC	10 pcs	4/14/18	4/14/18	0.00	0.00	QC5		CPC
130	Large Fab	10 pcs	4/16/18	4/16/18	0.00	3.13	Large Fab 2		CPC
140	QC	10 pcs	4/16/18	4/16/18	0.00	0.00	QC10		18-07-20
150	QC	10 pcs	4/16/18	4/16/18	0.00	0.00	QC5		18-07-20
160	Packaging	10 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3 Large Fab		DAS
170	QC21-SA	10 Ea	4/16/18	4/16/18	0.00	0.00	QC21		21 JUL 23 2018

Part Op 100 - 1- Cut to length as per dwg

Descriptions: 110 - 1- Drill holes end holes using DT8792 2- Mill slot 3- Drill .125" holes 4- Deburr

130 - 1- Weld end cap as per dwg PB67-43001 2- Grind end cap flush

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T1.750W.065	6061T6 Round Tube 1.750 X 0.65W	41.7750 ft (4.1775 ea)	90-Start up Operation	
PB67-43001-199	Outer Tube End Cap	10 (1 ea)	130-Large Fab	B 160958

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T1.750W.065	42	121	0
130-Large Fab	PB67-43001-199	10	0	0

Part Specifications

Specifications could not be found.



Container No: S053637



Part: PB67-43001-197W

Job No: 173158

Serial No/Batch: S053637

Revision:

Inspector:

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Plex 2/27/18 2:51 PM Dart.Gagnon.Michelle

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DART AEROSPACE LTD		Work Order:	173 158
Description: Outer Tube		Part Number:	PB67-43001-197
Inspection Dwg: PB67-43001-197		Rev:	0
			Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: J.C.V.	Checked by:	QC Inspector:
Date: 18-03-22	Date:	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	